

LCA Information

Style nr. 24435-231

Contracting organization	Mascot International A/S, Denmark
Project team	Corporate Responsibility Department, Mascot International A/S
Review of Mascot's Life-Cycle Assessment (LCA) methodology and product LCA	Quantis Sàrl, Switzerland
Method validity date	December 2023 Methodology is valid for 5 years
Method	ISO 14040:2006 + A1:2020 / ISO 14044:2006 + A1:2018 + A2:2020. Product Environmental Footprint Category Rules (PEFCR) for Apparel and Footwear is followed when possible.
Description of system boundaries	Cradle to grave
LCIA method	EF 3.1 (adapted)
Data collection	Primary data – main source. Generic data from ecoinvent v.3.10 APOS database Reference year is 2024
LCA software used	SimaPro v.9.6.0.1
Data quality	Method for data quality rating (DQR) developed in alignment with the PEF requirements.
Data quality declaration	High (rated as described in PEFCR for Apparel and Footwear).
Limitations	Style studies are based on reference sizes as defined in PEFCR for apparel and footwear. Current model is also based on reference colours. For other sizes and colours, the reader is encouraged to bear this in mind.
LCA methodology summary report	Contact responsibility@mascot.dk if you are interested in the report.

LIFE CYCLE ASSESSMENT FACTSHEET

June 2025 version 2.1

TARGET GROUP

The 24435 is part of a collection designed for a broad target group in different more demanding work situations within contractors, road workers, offshore and wind sector, airport workers and sailors and with laundry agreements.

LONG-LASTING DURABILITY

By analysing fabric performance requirements and collecting data on customer experience, the LCA is verified by Quantis for an estimated duration of service of use in hard working situations and with industrial wash every week.

CRADLE-TO-GRAVE

Cradle-to-grave is a scoping of the LCA that calculates the entire lifecycle of a product from Extraction of Raw materials to the Use & Wash and End-of-Life stages. Cradle-to-grave results are presented per use according to PEF Category Rules for Apparel and Footwear.

METHODOLOGY

MASCOT LCAs is mainly based on primary data from own factories and suppliers. MASCOT LCAs are calculated according to ISO14040/44. The method is verified by Quantis and applies to all colours.

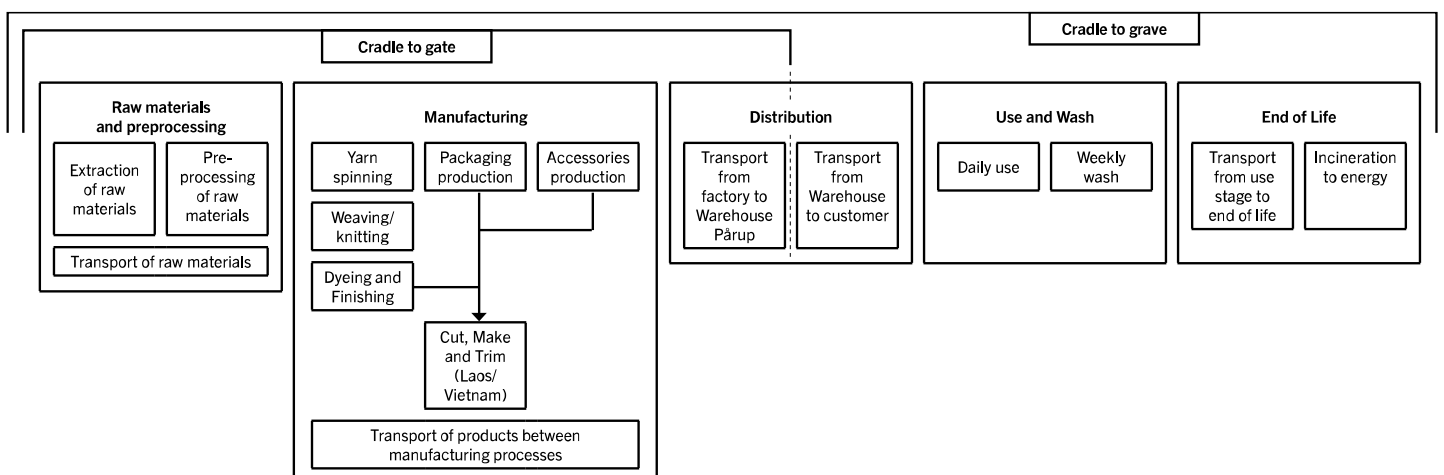


Cradle to Gate:
20,6 kg
CO₂ per
garment

Cradle to
Grave: 0,147 kg
CO₂ per use

Based on an
ISO compliant
methodology
verified by
Quantis

PROCESS CHAIN



THE 16 IMPACT FACTORS

Impact category	Damage assessment unit	Impact to-gate per garment	Impact to-grave per use
Acidification	mol H ⁺ eq	0,121	0,000593
Climate change	kg CO ₂ eq	20,6	0,147
Climate change - Biogenic	kg CO ₂ eq	0,319	0,00238
Climate change - Fossil	kg CO ₂ eq	20,2	0,142
Climate change - Land use and LU change	kg CO ₂ eq	0,0442	0,00277
Ecotoxicity, freshwater	CTUe	124,2	1,35
Ecotoxicity, freshwater - part 2	CTUe	93,4	0,414
Ecotoxicity, freshwater - inorganics	CTUe	166,2	1,337
Ecotoxicity, freshwater - organics part 1	CTUe	13,5	0,313
Ecotoxicity, freshwater - organics part 2	CTUe	38,0	0,113
Particulate matter	disease inc.	0,00000105	0,00000000537
Eutrophication, marine	kg N eq	0,0265	0,000189
Eutrophication, freshwater	kg P eq	0,000949	0,0000155
Eutrophication, terrestrial	mol N eq	0,255	0,00140
Human toxicity, cancer	CTUh	0,0000000444	0,000000000412
Human toxicity, cancer - inorganics	CTUh	0,00000000248	0,0000000000144
Human toxicity, cancer - organics	CTUh	0,0000000419	0,000000000398
Human toxicity, non-cancer	CTUh	0,000000234	0,00000000139
Human toxicity, non-cancer - inorganics	CTUh	0,000000201	0,00000000125
Human toxicity, non-cancer - organics	CTUh	0,0000000332	0,000000000139
Ionising radiation	kBq U ⁻²³⁵ eq	1,84	0,00658
Land use	Pt	89,9	0,699
Ozone depletion	kg CFC11 eq	0,00000879	0,0000000222
Photochemical ozone formation	kg NMVOC eq	0,0927	0,000519
Resource use, fossils	MJ	300,0	2,07
Resource use, minerals and metals	kg Sb eq	0,000301	0,00000106
Water use	m ³ depriv.	12,5	0,0513