Contracting organization	Mascot International A/S, Denmark		
Project team	Corporate Responsibility Department, Mascot International A/S		
Review of Mascot's Life-Cycle Assessment (LCA) methodology and product LCA	Quantis Sàrl, Switzerland		
Method validity date	December 2023 Methodology is valid for 5 years		
Method	ISO 14040:2006 + A1:2020 / ISO 14044:2006 + A1:2018 + A2:2020. Product Environmental Footprint Category Rules (PEFCR) for Apparel and Footwear is followed when possible.		
Description of system boundaries	Cradle to grave		
LCIA method	EF 3.1 (adapted)		
Data collection	Primary data – main source. Generic data from ecoinvent v.3.10 APOS database Reference year is 2024		
LCA software used	SimaPro v.9.6.0.1		
Data quality	Method for data quality rating (DQR) developed in alignment with the PEF requirements.		
Data quality declaration	High (rated as described in PEFCR for Apparel and Footwear).		
Limitations	Style studies are based on reference sizes as defined in PEFCR for apparel and footwear. Current model is also based on reference colours. For other sizes and colours, the reader is encouraged to bear this in mind.		
LCA methodology summary report	Contact <u>responsibility@mascot.dk</u> if you are interested in the report.		

Style: 19030-449

Main fabric: 75%rPES/ 25%PU

# LIFE CYCLE ASSESSMENT FACTSHEET

April 2025 version 2.1

#### **TARGET GROUP**

The 19030 is part of a collection designed for a broad target group in different more demanding work situations within contractors, road workers, offshore and wind sector, airport workers and sailors and with laundry agreements.

#### LONG-LASTING DURABILITY

By analysing fabric performance requirements and collecting data on customer experience, the LCA is verified by Quantis for an estimated duration of service of use in hard working situations and with industrial wash every week.

#### **CRADLE-TO-GRAVE**

Cradle-to-grave is a scoping of the LCA that calculates the entire lifecycle of a product from Extraction of Raw materials to the Use & Wash and End-of-Life stages. Cradle-to-grave results are presented per use according to PEF Category Rules for Apparel and Footwear.

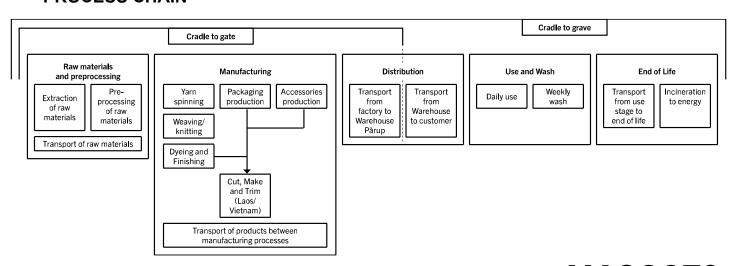
#### **METHODOLOGY**

MASCOT LCAs is mainly based on primary data from own factories and suppliers. MASCOT LCAs are calculated according to ISO14040/44. The method is verified by Quantis and applies to all colours.



Cradle to Grave: 0,14 kg CO<sub>2</sub> per use Based on an ISO compliant methodology verified by Quantis

### **PROCESS CHAIN**





Style: 19030-449

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## THE 16 IMPACT FACTORS

Impact category	Damage assessment	Impact to-gate	Impact to-grave
	unit	per garment	per use
Acidification	mol H⁺ eq	0,11	0,000559
Climate change	kg CO₂ eq	18,6	0,14
Climate change - Biogenic	kg CO₂ eq	0,147	0,00224
Climate change - Fossil	kg CO₂ eq	18,4	0,135
Climate change - Land use and LU change	kg CO₂ eq	0,0443	0,00271
Ecotoxicity, freshwater	CTUe	146	1,38
Ecotoxicity, freshwater - part 2	CTUe	115	0,464
Ecotoxicity, freshwater - inorganics	CTUe	196	1,39
Ecotoxicity, freshwater - organics part 1	CTUe	14,4	0,309
Ecotoxicity, freshwater - organics part 2	CTUe	50,9	0,144
Particulate matter	disease inc.	0,000000969	0,0000000051
Eutrophication, marine	kg N eq	0,0232	0,000178
Eutrophication, freshwater	kg P eq	0,000878	0,000015
Eutrophication, terrestrial	mol N eq	0,229	0,00132
Human toxicity, cancer	CTUh	0,0000000532	0,000000000427
Human toxicity, cancer - inorganics	CTUh	0,00000000237	0,000000000141
Human toxicity, cancer - organics	CTUh	0,000000508	0,000000000413
Human toxicity, non-cancer	CTUh	0,00000022	0,0000000135
Human toxicity, non-cancer - inorganics	CTUh	0,0000018	0,000000012
Human toxicity, non-cancer - organics	CTUh	0,0000000396	0,00000000154
Ionising radiation	kBq U <sup>-235</sup> eq	2,21	0,00742
Land use	Pt	91,2	0,691
Ozone depletion	kg CFC11 eq	0,000012	0,0000000299
Photochemical ozone formation	kg NMVOC eq	0,0837	0,00049
Resource use, fossils	MJ	304	2,05
Resource use, minerals and metals	kg Sb eq	0,000289	0,00000102
Water use	m³ depriv.	15,4	0,0579

