Contracting organization	Mascot International A/S, Denmark		
Project team	Corporate Responsibility Department, Mascot International A/S		
Review of Mascot's Life-Cycle Assessment (LCA) methodology and product LCA	Quantis Sàrl, Switzerland		
Method validity date	December 2023 Methodology is valid for 5 years		
Method	ISO 14040:2006 + A1:2020 / ISO 14044:2006 + A1:2018 + A2:2020. Product Environmental Footprint Category Rules (PEFCR) for Apparel and Footwear is followed when possible.		
Description of system boundaries	Cradle to grave		
LCIA method	EF 3.1 (adapted)		
Data collection	Primary data – main source. Generic data from ecoinvent v.3.10 APOS database Reference year is 2023		
LCA software used	SimaPro v.9.6.0.1		
Data quality	Method for data quality rating (DQR) developed in alignment with the PEF requirements.		
Data quality declaration	High (rated as described in PEFCR for Apparel and Footwear).		
Limitations	Style studies are based on reference sizes as defined in PEFCR for apparel and footwear. Current model is also based on reference colours. For other sizes and colours, the reader is encouraged to bear this in mind.		
LCA methodology summary report	Contact <u>responsibility@mascot.dk</u> if you are interested in the report.		

Main fabric: 88% PES / 12% EOL

# LIFE CYCLE ASSESSMENT FACTSHEET

March 2025 version 2.1

## **TARGET GROUP**

The 18375 is part of a collection designed for a broad target group in different work situations within trade, construction, manufacturing, industry and businesses with laundry agreements.

### LONG-LASTING DURABILITY

By analysing fabric performance requirements and collecting data on customer experience, the LCA is verified by Quantis for an estimated duration of service of use in hard working situations and with industrial wash every week.

#### CRADLE-TO-GRAVE

Cradle-to-grave is a scoping of the LCA that calculates the entire lifecycle of a product from Extraction of Raw materials to the Use & Wash and End-of-Life stages. Cradle-to-grave results are presented per use according to PEF Category Rules for Apparel and Footwear.

#### **METHODOLOGY**

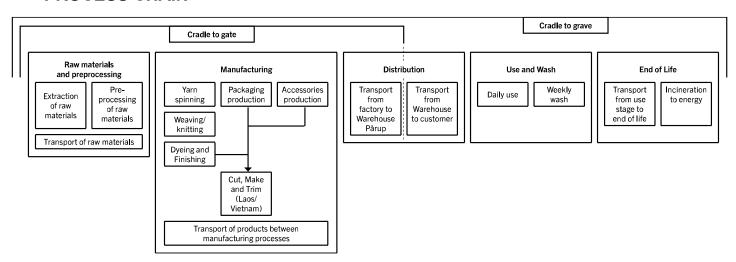
MASCOT LCAs is mainly based on primary data from own factories and suppliers. MASCOT LCAs are calculated according to ISO14040/44. The method is verified by Quantis and applies to all colours.



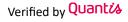
Cradle to Grave: 0,0418kg CO<sub>2</sub> per use

Based on an **ISO** compliant methodology verified by Quantis

## PROCESS CHAIN







Main fabric: 88% PES / 12% EOL

# THE 16 IMPACT FACTORS

Impact category	Damage assessment	Impact to-gate	Impact to-grave
	unit	per garment	per use
Acidification	mol H⁺ eq	0,0334	0,000167
Climate change	kg CO <sub>2</sub> eq	5,75	0,0418
Climate change - Biogenic	kg CO₂ eq	0,00976	0,000449
Climate change - Fossil	kg CO <sub>2</sub> eq	5,73	0,0406
Climate change - Land use and LU change	kg CO <sub>2</sub> eq	0,005	0,000783
Ecotoxicity, freshwater	CTUe	21,2	0,354
Ecotoxicity, freshwater - part 2	CTUe	19,8	0,102
Ecotoxicity, freshwater - inorganics	CTUe	35,6	0,355
Ecotoxicity, freshwater - organics part 1	CTUe	3,89	0,0905
Ecotoxicity, freshwater - organics part 2	CTUe	1,57	0,00985
Particulate matter	disease inc.	0,000000318	0,0000000159
Eutrophication, marine	kg N eq	0,00631	0,0000513
Eutrophication, freshwater	kg P eq	0,000265	0,00000445
Eutrophication, terrestrial	mol N eq	0,0684	0,000392
Human toxicity, cancer	CTUh	0,000000176	0,00000000131
Human toxicity, cancer - inorganics	CTUh	0,00000001	0,000000000048
Human toxicity, cancer - organics	CTUh	0,000000166	0,00000000126
Human toxicity, non-cancer	CTUh	0,0000000852	0,00000000044
Human toxicity, non-cancer - inorganics	CTUh	0,0000000778	0,000000000405
Human toxicity, non-cancer - organics	CTUh	0,0000000737	0,000000000343
Ionising radiation	kBq U <sup>-235</sup> eq	0,425	0,00164
Land use	Pt	23,4	0,195
Ozone depletion	kg CFC11 eq	0,00000736	0,000000175
Photochemical ozone formation	kg NMVOC eq	0,0265	0,000149
Resource use, fossils	MJ	91,3	0,606
Resource use, minerals and metals	kg Sb eq	0,0000985	0,000000318
Water use	m³ depriv.	9,82	0,0299

