

# LCA Information

Style nr. 18311-231

Contracting organization	Mascot International A/S, Denmark
Project team	Corporate Responsibility Department, Mascot International A/S
Review of Mascot's Life-Cycle Assessment (LCA) methodology and product LCA	Quantis Sàrl, Switzerland
Method validity date	December 2023 Methodology is valid for 5 years
Method	ISO 14040:2006 + A1:2020 / ISO 14044:2006 + A1:2018 + A2:2020. Product Environmental Footprint Category Rules (PEFCR) for Apparel and Footwear is followed when possible.
Description of system boundaries	Cradle to grave
LCIA method	EF 3.1 (adapted)
Data collection	Primary data – main source. Generic data from ecoinvent v.3.10 APOS database Reference year is 2023
LCA software used	SimaPro v.9.6.0.1
Data quality	Method for data quality rating (DQR) developed in alignment with the PEF requirements.
Data quality declaration	High (rated as described in PEFCR for Apparel and Footwear).
Limitations	Style studies are based on reference sizes as defined in PEFCR for apparel and footwear. Current model is also based on reference colours. For other sizes and colours, the reader is encouraged to bear this in mind.
LCA methodology summary report	Contact <a href="mailto:responsibility@mascot.dk">responsibility@mascot.dk</a> if you are interested in the report.

# LIFE CYCLE ASSESSMENT FACTSHEET

March 2025 version 2.1

## TARGET GROUP

The 18311 is part of a collection designed for a broad target group in different work situations within trade, construction, manufacturing, industry and businesses with laundry agreements.

## LONG-LASTING DURABILITY

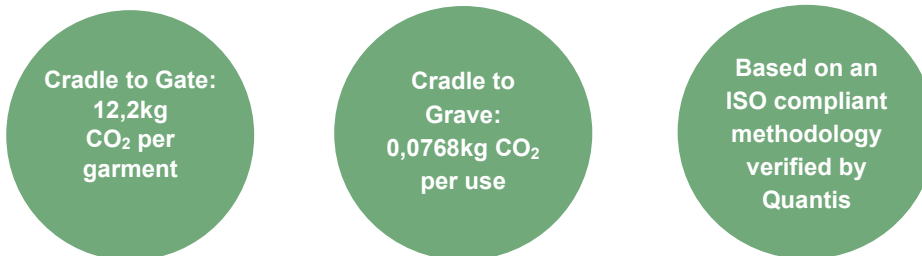
By analysing fabric performance requirements and collecting data on customer experience, the LCA is verified by Quantis for an estimated duration of service of use in hard working situations and with industrial wash every week.

## CRADLE-TO-GRAVE

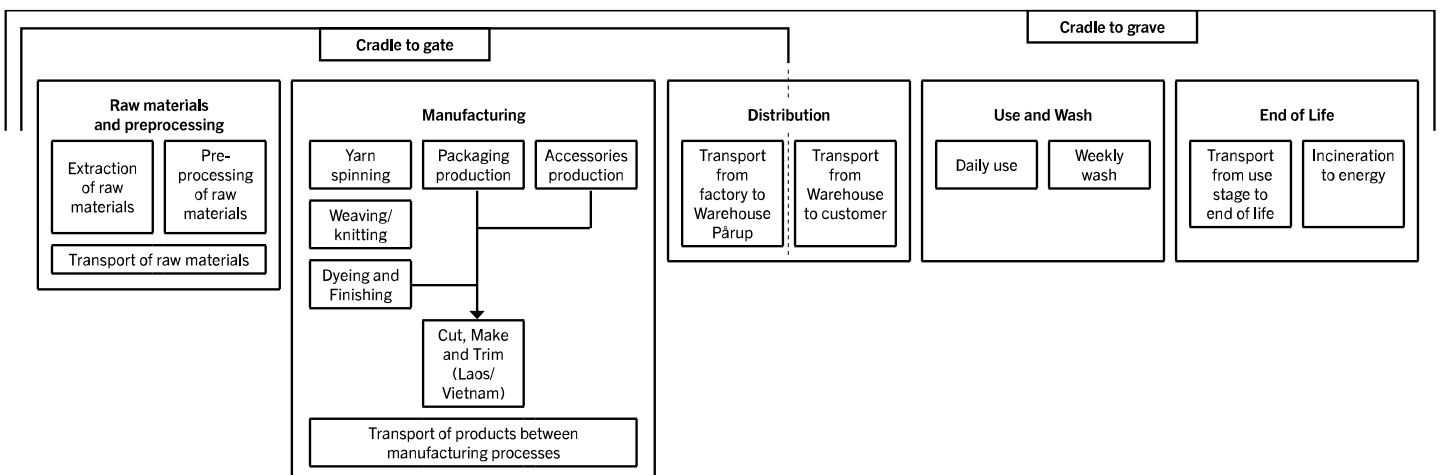
Cradle-to-grave is a scoping of the LCA that calculates the entire lifecycle of a product from Extraction of Raw materials to the Use & Wash and End-of-Life stages. Cradle-to-grave results are presented per use according to PEF Category Rules for Apparel and Footwear.

## METHODOLOGY

MASCOT LCAs is mainly based on primary data from own factories and suppliers. MASCOT LCAs are calculated according to ISO14040/44. The method is verified by Quantis and applies to all colours.



## PROCESS CHAIN



## THE 16 IMPACT FACTORS

Impact category	Damage assessment unit	Impact to-gate per garment	Impact to-grave per use
Acidification	mol H <sup>+</sup> eq	0,0732	0,000324
Climate change	kg CO <sub>2</sub> eq	12,2	0,0768
Climate change - Biogenic	kg CO <sub>2</sub> eq	0,0224	0,000839
Climate change - Fossil	kg CO <sub>2</sub> eq	12,2	0,0747
Climate change - Land use and LU change	kg CO <sub>2</sub> eq	0,0185	0,00134
Ecotoxicity, freshwater	CTUe	68,1	0,676
Ecotoxicity, freshwater - part 2	CTUe	59,1	0,235
Ecotoxicity, freshwater - inorganics	CTUe	99,4	0,696
Ecotoxicity, freshwater - organics part 1	CTUe	8,12	0,156
Ecotoxicity, freshwater - organics part 2	CTUe	19,7	0,0582
Particulate matter	disease inc.	0,000000607	0,00000000284
Eutrophication, marine	kg N eq	0,0129	0,0000921
Eutrophication, freshwater	kg P eq	0,000665	0,00000804
Eutrophication, terrestrial	mol N eq	0,139	0,000719
Human toxicity, cancer	CTUh	0,0000000373	0,000000000239
Human toxicity, cancer - inorganics	CTUh	0,00000000232	0,0000000000097
Human toxicity, cancer - organics	CTUh	0,0000000035	0,000000000229
Human toxicity, non-cancer	CTUh	0,000000219	0,000000000931
Human toxicity, non-cancer - inorganics	CTUh	0,000000192	0,000000000836
Human toxicity, non-cancer - organics	CTUh	0,0000000276	0,0000000000952
Ionising radiation	kBq U <sup>-235</sup> eq	0,9	0,00321
Land use	Pt	51,1	0,358
Ozone depletion	kg CFC11 eq	0,0000138	0,0000000335
Photochemical ozone formation	kg NMVOC eq	0,0533	0,000272
Resource use, fossils	MJ	197	1,13
Resource use, minerals and metals	kg Sb eq	0,000246	0,000000748
Water use	m <sup>3</sup> depriv.	5,51	0,0235