Contracting organization	Mascot International A/S, Denmark		
Project team	Corporate Responsibility Department, Mascot International A/S		
Review of Mascot's Life-Cycle Assessment (LCA) methodology and product LCA	Quantis Sàrl, Switzerland		
Method validity date	December 2023 Methodology is valid for 5 years		
Method	ISO 14040:2006 + A1:2020 / ISO 14044:2006 + A1:2018 + A2:2020. Product Environmental Footprint Category Rules (PEFCR) for Apparel and Footwear is followed when possible.		
Description of system boundaries	Cradle to grave		
LCIA method	EF 3.1 (adapted)		
Data collection	Primary data – main source. Generic data from ecoinvent v.3.10 APOS database Reference year is 2023		
LCA software used	SimaPro v.9.6.0.1		
Data quality	Method for data quality rating (DQR) developed in alignment with the PEF requirements.		
Data quality declaration	High (rated as described in PEFCR for Apparel and Footwear).		
Limitations	Style studies are based on reference sizes as defined in PEFCR for apparel and footwear. Current model is also based on reference colours. For other sizes and colours, the reader is encouraged to bear this in mind.		
LCA methodology summary report	Contact <u>responsibility@mascot.dk</u> if you are interested in the report.		

Main fabric: 88% PES/12% EOL

LIFE CYCLE ASSESSMENT FACTSHEET

March 2025 version 2.1

TARGET GROUP

The 18079 is part of a collection designed for a broad target group in different work situations within trade, construction, manufacturing, industry and businesses with laundry agreements.

LONG-LASTING DURABILITY

By analysing fabric performance requirements and collecting data on customer experience, the LCA is verified by Quantis for an estimated duration of service of use in hard working situations and with industrial wash every week.

CRADLE-TO-GRAVE

Cradle-to-grave is a scoping of the LCA that calculates the entire lifecycle of a product from Extraction of Raw materials to the Use & Wash and End-of-Life stages. Cradle-to-grave results are presented per use according to PEF Category Rules for Apparel and Footwear.

METHODOLOGY

MASCOT LCAs is mainly based on primary data from own factories and suppliers. MASCOT LCAs are calculated according to ISO14040/44. The method is verified by Quantis and applies to all colours.

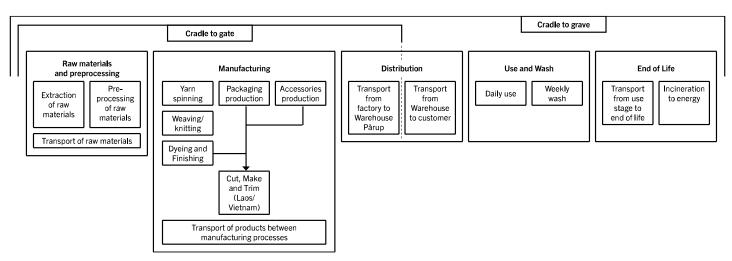
Cradle to Gate: 11,1kg CO₂ per garment

Cradle to
Grave: 0,077kg
CO₂ per use

Based on an ISO compliant methodology verified by Quantis



PROCESS CHAIN



Main fabric: 88% PES/12% EOL

THE 16 IMPACT FACTORS

Impact category	Damage assessment	Impact to-gate	Impact to-grave
	unit	per garment	per use
Acidification	mol H⁺ eq	0,0647	0,000313
Climate change	kg CO₂ eq	11,1	0,077
Climate change - Biogenic	kg CO₂ eq	0,0154	0,000659
Climate change - Fossil	kg CO ₂ eq	11,1	0,0749
Climate change - Land use and LU change	kg CO₂ eq	0,0108	0,00138
Ecotoxicity, freshwater	CTUe	37,4	0,622
Ecotoxicity, freshwater - part 2	CTUe	30,6	0,171
Ecotoxicity, freshwater - inorganics	CTUe	57,4	0,612
Ecotoxicity, freshwater - organics part 1	CTUe	7,67	0,162
Ecotoxicity, freshwater - organics part 2	CTUe	3,02	0,0181
Particulate matter	disease inc.	0,000000606	0,0000000301
Eutrophication, marine	kg N eq	0,0132	0,0000964
Eutrophication, freshwater	kg P eq	0,000523	0,00000797
Eutrophication, terrestrial	mol N eq	0,13	0,000727
Human toxicity, cancer	CTUh	0,0000000326	0,00000000239
Human toxicity, cancer - inorganics	CTUh	0,0000000188	0,0000000000878
Human toxicity, cancer - organics	CTUh	0,000000307	0,00000000023
Human toxicity, non-cancer	CTUh	0,00000177	0,00000000844
Human toxicity, non-cancer - inorganics	CTUh	0,00000155	0,00000000762
Human toxicity, non-cancer - organics	CTUh	0,0000000215	0,00000000082
Ionising radiation	kBq U ⁻²³⁵ eq	0,581	0,00248
Land use	Pt	41,6	0,361
Ozone depletion	kg CFC11 eq	0,0000127	0,0000000312
Photochemical ozone formation	kg NMVOC eq	0,0493	0,000274
Resource use, fossils	MJ	172	1,11
Resource use, minerals and metals	kg Sb eq	0,000178	0,0000006
Water use	m³ depriv.	18,7	0,0561

